

# PES4 - USER MANUAL

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/PinnEmbroiderySystem



# PES4 PINN EMBROIDERY SYSTEM

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# TABLE OF CONTENTS

บท	ทัวข้อ	หน้า
1	About this program	4
	- About PES4	4
2	Minimum requirements	5
	- Minimum Operating System / Platforms	6
3	Getting Started	6
	3.1 Download and Installation	6
	- Download and Installation for iOS	6
	- Download and Installation for Android devices	10
	- Download and Installation for Mac OS	15
	- Download and Installation for Windows	19
4	Workspace and Main Menu of PES4	23
5	Save and Send Designs to Embroidery machine	41
6	Unlocking PES4 with Passcode	47
7	How to design Appliqué	48
8	Import PNG / JPG	56
9	Import SVG	61
10	Create PES2 Text	67
11	Create Satin Column	68
12	Warranty and Disclaimer	73

# CH. 1 - ABOUT THIS PROGRAM

#### PES4

PES4 is the latest and most revolutionary multi-platform and readyto-use Embroidery software. Aside from more than 4,000+ beautiful ready-to-use embroidery design we have in our cloud server for all users to use, we have functions and features that would make embroidery experience very pleasant.

UNIQUE FEATURES OF PES4

There are a lot of new features in PES4 for embroidery users to enjoy such as the following :

- Scalable Fonts
- More than 4,000 Embroidery designs on cloud
- SVG Images ready to be designed
- TTF fonts ready to be designed
- Ability to design Applique'
- Import external images such as PNG / JPG or SVG format

#### Before using this manual

This User Manual is a reference for PES application users who want to use PES to send Embroidery styles to Brother Embroidery machine. Before reading this User Manual, you should be familiar with your devices that you will be installing PES application on. Specifically you should know how to use the touch screen and onscreen keyboard, scroll through lists, navigate to previous lists.

# CH. 2 - MINIMUM REQUIREMENTS

PES4 can be able to installed and run on these four platforms with the following minimum requirements

PLATFORM	REQUIREMENTS
iOS	Device type : Mobile Device OS Requirement : i iOS version 10 and above Internet Connection * User has to provide device
	Device type : Mobile Device OS Requirement : Android v. 8 Oreo and above Internet Connection * User has to provide device
X	Device type : Mac OS X Personal Computer OS Requirement : MacOS X 10.13 High Sierra and above Internet Connection * User has to provide device
	Device type : Windows Personal Computer OS Requirement : Windows 10 Pro Internet Connection * User has to provide device

# CH. 3 - GETTING STARTED

PES4 application can be able to download and install into the follow operating system Windows 10 / Mac OS X / iOS / Android

# 3.1 - DOWNLOAD AND INSTALLATION

#### Download and installation for iOS

**Step 1.** Access this URL on Safari web browser of your device (\* important - this URL must be access in your device that you will be installing the PES4 application onto.)

URL Link : <u>https://pinnpes.com/pes4/</u>



Step 2. PES4 app icon will appear on home screen



**Step 3.** When tap on PES app icon, a **Trust Certification** prompt will appear, click on "**Cancel**" first and go Settings.



#### Step 4. Go to General tab and then access Device Management.

	Settings General
Do Not Disturb	Keyboard
Do Not Distuin	Language & Region >
	Dictionary
🦉 General 🛛 🚺	
A Display & Brightness	iTunes Wi-Fi Sync >
	VDN Not Connect 1 >
🛞 Wallpaper	Device Management CLICK CONNECT >
Sounds	

Step 5. Tap on "CLICK CONNECT COMPANY LIMITED" and then click on "Trust CLICK CONNECT COMPANY LIMITED" (blue font).

<b>Ceneral Device Management</b>	CLICK CONNECT COMPANY LIMITED
ENTERPRISE APP	Apps from developer "iPhone Distribution: CLICK CONNECT COMPANY LIMITED" are not trusted on this iPhone and will extend to the trusted.
CLICK CONNECT COMPANY LIMI	Trust "CLICK CONNECT COMPANY LIMITE
	APPS FROM DEVELOPER "IPHONE DISTRIBUTION: CLICK CONNECT COMPANY LIMITED"
	Click CONNECT COMPANY LIMI >

**Step 6.** Click on **"Trust**" (red font) which will complete the **Trust Certification** process. A page will display to show that the process has been completed, press on **Home** button to exit **Settings**.

< 0	LICK CONNECT COMPANY LIMITED
Apps fr CONNE iPhone	rom developer "iPhone Distribution: CLICK ECT COMPANY LIMITED" are not trusted on this and will not run until the developer is trusted.
Trus APPS CLICK	Trust "iPhone Distribution: CLICK CONNECT COMPANY LIMITED" Apps on This iPhone Trusting will allow any app from this enterprise developer to be used on your iPhone and may allow access to your data.
	Cancel Trust

**Step 7.** First run of PES application, please allow for application to download latest update before using the application (\*Internet connection is required)

🌣 Puko	chue Update
Status:	Downloading PPEF.zip 0.08MB downloaded
-	

Step 8. Input Passcode received from email to unlock application.

A     B           B

#### Download and installation for Android

**Step 1.** Access this URL on web browser of your device (\* important - this URL must be access in your device that you will be installing the PES4 application onto.)

URL Link : <u>https://pinnpes.com/pes4/</u>



Step 2. Download application and press 'OK' to start downloading

(Pinn Lettering Er	mbroidery)
โปรแก	รม
Install Li	nk
MacOS	5
Tap Here to Pinn PES 4.01.7 Directly On You	Install 4 (40174) ır Device
iOS	
Tap Here to Pinn PES4 4.01. Directly On You	Install 74 (40174) ur Device
Androi	d
Tap Here to Pinn PES4 4.01. Directly On You	Install 74 (40174) ır Device
Window	IS
บันทึก Al	ж
ขนาดไฟล์: 23.13 MB	<u>เลือกโฟลเดอร</u> ์
ชื่อ: PES4_40174.apk	
ຍກເລີກ	ตกลง

#### Step 3. Press 'Yes' to continue installation



Step 4. Select location to install application

พุธน แอา	เของการตดตงแอบพลเคชนนทรอ เม ไพลิเคชันจะเข้าถึง:	
	แก้ไขหรือลบเนื้อหาในการ์ด SD ของคุณ อ่านเนื้อหาในการ์ด SD ของคุณ	1
	ມກເລີກ	ติดตั้ง

Step 5. Installation completed. Press 'Open' to launch application

PUS <sup>F</sup> <sub>2</sub>	<b>PES4_40174.apk</b> 3 MB   19:44 ц.	เปิด

**Step 6.** First run of PES application, please allow for application to download latest update before using the application (\*Internet connection is required)

🌣 PES	i Update
Status:	Downloading pes4res30.zip 1.31MB downloaded

Step 7. Input Passcode received from email.



#### Download and Installation for Mac OSX

**Step 1.** Access this URL on Safari web browser of your device (\* important - this URL must be access in your device that you will be installing the PES4 application onto.)

URL Link : <u>https://pinnpes.com/pes4/</u>



![](_page_15_Picture_2.jpeg)

**Step 2.** Once downloaded, MacOS drive will open up a folder with PES4.app, user can drag and move PES4.app to Application folder.

**Step 3.** Once click on PES4.app on first run, a Security prompt will be displayed if any application will be downloaded outside of Mac App Store. Click on "OK" to access System Preferences.

![](_page_15_Picture_5.jpeg)

![](_page_16_Picture_2.jpeg)

**Step 4.** Under "System Preferences", click on "Security & Privacy" to allow application to be installed.

Step 5. Under "Security & Privacy", click on "Open Anyway" to allow application to be installed.

![](_page_16_Picture_5.jpeg)

**Step 6.** First run of PES4 application, please allow for application to download latest update before using the application (\*Internet connection is required)

🌣 PES	Update
Status:	Downloading pes4res30.zip 1.31MB downloaded

Step 7. Input Passcode received from email to unlock application.

Image: Control of the second seco	<b>E</b> PES 4.0		E
Layers		$\underline{\underline{E}}_{-}$ -60 -50 -40 -30 -20 -10 0 10 20 30 40 50	Machine
Hoop size(cm.)   10.0 x 10.0   Show Grid   Show Grid   Show Grid   Show Grid   Show Grid	Layers 🏷 🖏 🔒	Q	NV-18E 4
Enter unlocked code     B     B     B     B     B     B     B     B     B     B     B     B     B     B     B     B     B     B     C			
Book Jump Stitches		Enter unlocked code	10.0 × 10.0
1       1			Show jump stitches
Show Grid Preview) Maŭni Suuán Tinis Angin (Maŭni Suuán Tinis) Angin (Maŭni Suuán Tinis) Angi			$\bigcirc$
1       1			Show Grid
1       1			
1000       1000			(Preview)
			เสื้อบัญธียนผู้วโทเธ
100       100			
			ผ้าจูติ (เสือยึดไปไล)
			ผ้ายีดหน้าเรียบ
		Q	หนังเทียมหนา

#### **Download and Installation for Windows**

**Step 1.** Access this URL on web browser of your device (\* important - this URL must be access in your device that you will be installing the PES4 application onto.)

URL Link : <u>https://pinnpes.com/pes4/</u>

![](_page_18_Figure_5.jpeg)

Step 2. Windows will prompt for downloading application from unknown source, click 'Yes'

Use	r Account Control	<b>X</b>
0	Do you want unknown pul	to allow the following program from an plisher to make changes to this computer?
	Program name: Publisher: File origin:	PES4_40174.exe <b>Unknown</b> Downloaded from the Internet
❤ s	how details	Yes

Step 3. PES4 downloader will be in "Download" folder to run for installation

![](_page_19_Picture_5.jpeg)

Step 4. Press "Run" to continue with installation

![](_page_20_Picture_3.jpeg)

Step 5. To complete installation, click 'Finish'.

![](_page_20_Picture_5.jpeg)

**Step 6.** First run of PES4 application, please allow for application to download latest update before using the application (\*Internet connection is required)

PES Update							
Status:	Downloading pes4res30.zip 1.31MB downloaded						

Step 7. Input Passcode received from email to unlock application.

=	PES40																		Ē
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Lavers					-60	-50	-40	+30	\$20	-10		10	20	. 30	40		<u>, 0</u>	Machine	4
																	e l	Hoop size(cm.)	•
				60					En	torup	lookor	l oode						10.0 x 10.0	•
				5		-					IUCKE		;						
				40												_	5	Show Grid	
																	Γ		
				-30														(Preview)	
				111-2														เสื้อนักเรียนผ้าโทเร	
							-	-	-	-	-	-						ผ้าจติ (เสื้อยืดโปโล)	
				1-10			_								~			น้อมีอาหโอเรียน	
																	Ð		
																	~	หนงเทยมหนา	
				1															
				120															
				30															
				50															
				- 60															
1	iei t	C	Û	10												*			
																			4 01 74

### How to install PES4 in Windows 7

 To install PES4 in Windows 7, windows has to be 64bit and install the latest patch, link below <u>https://www.microsoft.com/en-us/download/details.aspx?</u> <u>id=5842&fbclid=lwAR0F0eVXpVopHIF9BsK8pNGWM7uRyK5deiw3V5Knzi6bkxY-</u> BhEkr5 oYUM

2. Select file <u>7601.17514.101119-1850\_Update\_Sp\_Wave1-GRMSP1.1\_DVD.iso</u> file size is around 1.9GB to download

#### How to install PES4 in Windows 8

1. Windows 8 has to be the latest updates and security patches.

2. Download **api-ms-win-crt-runtime-I1-1-0.dll** and copy into **windows/system32** select your bit version according to this link https://www.dll-files.com/api-ms-win-crt-runtime-I1-1-0.dll.html? fbclid=lwAR2qNrpGv4nzNPerW1Mkp66bbah9xTY6CaatWKn\_bCMcvRBTLp5t6jAAuFo

# CH. 4 - WORKSPACE AND MAIN MENU OF PES4

![](_page_23_Figure_3.jpeg)

## Import menu (desktop)

刘 Import	>	Import JPG	Import JPG format
🕩 Export	>	Import PES	Import PES embroidery
A Create PES2 Text	-	Import PNG	Import PNG format
Croate Satia Column	-	Import SVG	➡ Import SVG format

## Import Menu (iPad)

Import	>	Import JPG	
Export	>	Import PES	
A Create PES2 Text		Import PNG	
Create Satin Column		Import SVG	
Convert to Stitch		Import From Camera	➡ Import photo taken
2		Import From Gallery	Import photo from album

## Export Menu

![](_page_24_Picture_7.jpeg)

#### PES4 Workspace

![](_page_25_Figure_3.jpeg)

\*\* To move around the workspace, use Ctrl + Left Click Mouse

# MAIN FUNCTIONS

![](_page_26_Figure_3.jpeg)

### **Template**

Template for Embroidery is a design that has a 'name' tag attached as it would be easier for users to type and personalised their embroidery designs.

![](_page_27_Picture_4.jpeg)

![](_page_27_Figure_5.jpeg)

FUNCTIONS	DESCRIPTION
สมชาย ใจดี	1. Text input
<b>วงเดือน</b> <i>ปุณณภา</i> คนกฤช ●●●●★★★★	2. Font type and size
Plain Text	3. Text Effect and Color
Slant & Italic: O Border: O	4. Slanted text and Border
Font weight(%): 100 - +	5. Increase font thickness

## SCALABLE FONTS

![](_page_29_Figure_3.jpeg)

![](_page_29_Figure_4.jpeg)

Rattapoom ABCDE abcde 12345 Waralee ABCDE abcde 12345 Nich ABCDE abcde 12345 Wihok ABCDE abcde 12345 Khunkao ABCDE abcde 12345 Anika ABCDE abcde 12345 Kachin ABCDE abcde 12345 Wongduen ABCDE abcde 12345 Punnapha ABCDE abcde 12345 KOMKRIT ABCDE ABCDE 12345 Kaona ABCDE abcde 12345 Nam ABCDE abcde 12345

Pallawan ABCDE abcde 12345 Chanya ABCDE abcde 12345 Farat ABCDE abcde 12345 Lachat ABCDE abcde 12345 Nawa ABCDE abcde 12345 Cartoon ABCDE abcde 12345 Lanna ABCDE abcde 12345 Likit ABCDE abcde 12345 Laimue ABCDE abcde 12345 Aksara ABCDE abcde 12345 Boaboon ABCDE abcde 12345 Choonok ABCDE abcde 12345 **Cholewhiang ABCDE abcde 12345** Laongdao ABCDE abcde 12345

## TEXT EFFECT AND COLOR

- Select the Text Effect and colour
- Always click on "Update Text" to take effect

![](_page_32_Figure_5.jpeg)

![](_page_32_Figure_6.jpeg)

## **SLANTED TEXT & BORDER**

- Select Slant and Border
- Press on 'Update Text' to take effect
- Able to change border color by double clicking on border
- Able to adjust distance of border and text by selecting border gap

![](_page_33_Figure_7.jpeg)

## Font Weight

- Either increase + or decrease font weight
- Press on 'Update Text' to take effect

![](_page_34_Picture_5.jpeg)

#### Working Layer

- Select Layer on the left column to work on that specific layer

![](_page_34_Figure_8.jpeg)

#### **Embroidery on Cloud**

Embroidery on Cloud is a folder that consist of ready made / ready to use embroidery designs that users can download and use as part of their designs whether it is on a dress, tshirt, bags and many other things.

![](_page_35_Figure_4.jpeg)
#### SVG Images

SVG Images are images are both scalable and ready for users to design their own stroke pattern and / or Fill pattern and turn it into their own embroidery design



### STROKE DESIGNS









Pattern Designs

#### TTF FONTS

TTF fonts are true type fonts that are embedded in PES4 for users to be able to design their own stroke and/or fill to create their own embroidery design



# CH. 5 - SAVE AND SEND DESIGNS TO EMBROIDERY MACHINES

**Step 1.** Internet connection such as WIFI / 3G / 4G are necessary for embroidery designs to be saved in PES4



**Step 2.** Run PES4 application

E PFS 4 0					Ē
	-60	40 -20	20 40 .		แสดงด้ายเชื่อม
					Show Grid
-					
- 4-				Υ	Preset
=					(Preview)
-					เสื้อนักเรียนผ้าโทเร
					ผ้าจูติ (เสื้อยืดโปโล)
-					ผ้ายืดหน้าเรียบ
					หนังเทียมหนา
-					
<u>-</u>				÷	
-				~	
-					
-					
-					
-					
-					
-					
-					
			•		



Step 3. Internet is required while designing.

**Step 4.** Once finished designing, user can either "Save" or "Export PES V5". In case of "Save" user would need to input Machine ID in Settings in order to Save and generate a .pen file to be copied on USB flash drive for embroidery machine.

🌣 Setting			
Machine		Hoop size(cm.)	
PR-1050X	•	20.0 x 20.0	•
Language		Display Mode	
English	•	Normal	•
Machine Number:			
2895909552	4	\$	

Step 5. In case of mobile devices such as iOS or Android devices, an OTG and application are required to be used

\*\*\*\*Remark : SD Card / Memory must be 8-16GB of storage ONLY.



**Step 6.** Connect OTG to mobile design and allow OTG in device.

- Go to Export Menu and select file format accordingly. Export DTS for standard embroidery machine; Export PES for Brother Machine, Export EXP for Berlina machines; Export JEF for Jarnome.



- Once Exported, a prompt will display and select OTG application for iOS devices / for Android devices OTG are native.

	<b>AirDrop.</b> Share in turn on AirDrop fr Finder on the Mar tap to share.	stantly with people rom Control Center c, you'll see their n	nearby. If they on iOS or from ames here. Just
Mail	Add to Notes	Copy to Drive	iUSB Copy to iUSB Pro
Сору	Save to Files	More	
-			

TRUEH AIS al	1 .ul®4		0	\$95% <b>III</b> ) 16	47
QŔ	<sup>ลั</sup> นหาไฟล <i>์</i>	ในเครื่อง			:
	<b>) ที่เ</b> โรง	<b>เที่เก็บข้อมูลใน</b> ทนได้ 91.12 GB	แ <b>ครื่อง</b> ทำความสะอาด >		
5 (	มภาพ 723	โ วิศีโอ 59	(สียง 302	المالية المالية المالية	
n	<b>ระเก็ม</b> การเก็ม กาวร 3	(19) แอปพลิเคช น 87	<b>รายการ</b> โปรด 0	ตู้นิรภัย	
:	<b>พื้นที่จัด</b> พื้นที่เกีบร	<b>เก็บข้อมูลภา</b> ข้อมูลที่ใช้: 36.	ยใน 88 GB/128 G	в	>
ψ <sup>a</sup>	<b>ไดรฟ์ U</b> พื้นที่เกีบง	SB ข้อมูลที่ใช้: 2.6	9 MB/15.98 (	ЗB	>
	เครือข่า	ยพื้นที่ใกล้เคี	ยง		>
	(ร้วๆ นี <	1 0	1 )	ไระเภท	

iPad

Android

Pukchue4 14:22 Thu 7 Mar			<b>ull 🗢</b> 96% 🛛
	Арр		More
	Sompong2.dst 8.4 KB	ttt02.pes 18.3 KB	
<u> </u>			
Pukchue4 14:22 Thu 7 Mar	<b>A m</b>		내 후 96% ( 도리
Арр	Арр		Ed
Inbox	Sompong2.dst 8.4 KB	18.3 KB	
Pukchue4 14:23 Thu 7 Mar	•		<b>al S</b> 96%
Select All	Арр		Don
	sompong2.dst	ttt02.pes	
	8.4 KB	18.3 KB	

- Follow these steps for OTG application to be copied from Internal storage to External storage

- Copy file to iUSB (external storage)



- For Windows / Mac computers, user will be able to copy the exported file (such as .pes/.dst/.exp./.jef) to an USB flash drive.

# CH. 6 - UNLOCKING PES4 WITH PASSCODE

Initial run of PES4 application requires a Passcode to unlock. Passcode will be send to email that was registered upon purchase of PES4

\*\*\* Re-opening PES4 application without internet connection, PES4 will be requesting to input passcode once again.

\*\*\* 1 Passcode per 1 device. Should a second device uses the same passcode, the first device will be asked to input passcode





### CH. 7 - HOW TO DESIGN APPLIQUÉ

PES4 has the ability to design Applique' designs by using several techniques.

Step 1 : Click into SVG Images an select your preferred images to create applique' design.



Step 2 : Set first layer as Stroke: running stitch which will serve as a guideline (1st colour)





Step 3 : Dupcliate the running stitch layer

Step 4 : Set second layer as Stroke : Satin (2nd color)





#### Step 5 : Add caption text (optional / 3rd color)

Step 6 : Export PES for embroidery machine - copy SVG file onto USB Flash drive





Step 7 : Export SVG for Scan n Cut (Flex cutting) - copy SVG file onto USB Flash drive

Actual Process:

#### 1. Start with Running Stitch as a guideline



2. Open file SVG in Scan N Cut





### 3. Select Flex material and start cutting with Scan N Cut

4. Peel off Flex to show preferred image



#### 5. Match Flex to running stitch



6. Heat press around 20 seconds





#### 7. Return to embroidery machine to finish off with Satin

8. Applique' with Flex



### CH. 8 - IMPORT PNG/JPG

PES4 has the ability to import external graphics / images with file format as .PNG and/ or .JPG

# Importing PNG/JPG Black & White Images (\*\*\*images must be of high quality and sharp images)

Step 1 : Search in the internet the images preferred by adding .png or .jpg in search engine



Step 2 : Import the images that was searched into PES4

Downloads	
t-rex.png	
80_s Animal Arduino.app	ghettoblast002HD_raw.png guitard-Only.png
Army Assassins_CreedConnor Barber CMMC	image (1).png image.png layton-300dpi-smooth.png pukchue4-embroidery-catalogue (1).
Classic-set-of-vintage-wedding-ba Clip Art	pukchue4-embroidery-catalogue.png t-rex.png
Delete	Cancel Open

Step 3 : Image Tracing should appear as 2 windows, should the right window shows nothing or blurred images, user might want to import a different images. Threshold can be adjusted to find the exact image tracing.



Step 4 : Once image is on workspace, Layer function FORCE SVG Stroke has to be clicked





Step 5 : Start embroidery design for Stroke and Fill according to your preference

# Importing PNG/JPG Colored Images (\*\*\*images must be of high quality and sharp images)

Step 1 : Search in the internet the images preferred by adding .png or .jpg in search engine



Step 2 : Import the images that was searched into PES4

Cownloads					
dairyqueen.png					
80_s Animal Arduino.app	b_19406.png clipart2309567 (1).png clipart2309567.png cover001-1080x628.png				
Assassins_CreedConnor Barber CMMC Classic-set-of-vintage-wedding-ba Clip Art	dairyqueen.png depa-agritech.png depa-digital-transform.png depa-foodtech.png depa-main.png				
Delete	Cancel Open				

Step 3 : For coloured images, go to Advance tape > Colors > Multi Scans. Increase or decrease multi scan colours to find the right amount of colours, press Apply to preview and click OK to add into workspace.

Image Tracing		×
	Simple	Advance
		Brightness Colors Grays
DQ		Multi scans : 4 - + Brightness cutoff : 0.45 - + Simplify tolerance : 0.20 - + Smooth O
		Stack scans O Remove background Auto EMBROIDERY O Apply OK



Step 4 : Once image is on workspace, Layer function FORCE SVG Stroke has to be clicked

Step 5 : Start embroidery design for Stroke and Fill according to your preference



# CH. 9 - IMPORT SVG

Users with the ability and skills for graphic designing will be able to import their artwork from Adobe illustrator program by saving to SVG and Import SVG into PES4

Step 1 : All graphic objects drawn (both stroke and fill) has to use function "Make Compound Path"



SVG Options
SVG Profiles: SVG 1.1
Type: SVG
Subsetting: None (Use System Fonts)
Options
Image Location: <ul> <li>Embed</li> <li>Link</li> </ul>
Preserve Illustrator Editing Capabilities
Advanced Options
CSS Properties: Presentation Attributes
Include Unused Graphic Styles
Decimal Places: <b>1 Encoding:</b> Unicode (UTF-8)
✓ Output fewer <tspan> elements Include Slicing Data</tspan>
Use <textpath> element for Text on Path Include XMP</textpath>
Responsive
Description
Hold the cursor over a setting for additional information.
Less Options SVG Code 🚱 Cancel OK

Step 2 : Follow this option settings for Saving SVG in Adobe Illustrator

#### Step 3 : Import SVG into PES4



Step 4 : Start embroidery design for Stroke and Fill according to your preference



#### Importing JPG/PNG/SVG on iPad (iOS)

Step 1 : Go to your Photo Album (Gallery) , select the images and press share Icon



Step 2 : Should PES4 icon is not in share option, press More (only first time)





#### Step 3 : Add PES4 in share option (only first time)

Step 4 : Select PES4 to share image



Step 5 : Follow importing process for Image tracing.



Another option : Select menu Import from Gallery



# CH. 10 - CREATE PES2 TEXT

PES2 text was highly requested to be used in PES4

- เข้าเมนู Create PES2 Text

PES 4.0					E
New 2017		20		40	
Open				Q	PINN EMBROIDERY SYSTEM
➔ Open Recent					
Save					
Send Files to PinnStick				Υ Γ	Deep Gold (214)
Import 🗳					Border 🖹 🗐
Export	PINN	EMBROID	DERY SY	STEM	
Create PES2 Text					
Create Satin Column					
) Undo Typing				Q	
, Redo					
] Edit Layer 🔷 💙					
រិរូ Break Layer					
Add Background Layer					
PinnStick Settings					
Settings					
Exit					
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## CH. 11 - CREATE SATIN COLUMN

Create Satin Column functions is for intricate calligraphy with small details. Satin should be within a the range of 8-10mm.

Σ 40 ่ เอกสารใหม่ Q 🗁 เปิด.. Stroke: None 4 🗁 ไฟล์ที่เคยเปิด > Black (900) 4 Stroke width (mm) : 1.00 - + มาเข้าไฟล์ PES... Density (lines/mm): 2.5 - + 🕩 ส่งออก 刘 นำเข้าไฟล์ SVG.. Inset / Outset(mm) : 0.00 - + A Create PES2 Text 🕑 Create Satin Column 🎢 แปลงเป็นขอบลายปัก Fill: SVG 4 Ð 4 Deep Gold (214) 4 Traditional 📋 แก้ไขเลเยอร์ 2 Enable/Disable Auto branch 🖵 ี แยกเลเยอร์ 🎦 เพิ่มเลเยอร์พื้นหลัง 🔅 ตั้งค่า. 🗶 ออกจากโปรแกรม

Step 1 : Import image or graphic that user would like to trace to create satin column

Step 2 : Lock down the layer





Step 3 : Click on "Create Satin Column" menu to start.

Step 4 : Create a 'square' like shape with tool by clicking left-right pattern consecutively. (Yellow square)





Step 5 : Once finish, click Enter to end Create Satin Process

Step 6 : Should the image requires another Satin column, repeat steps 4 and 5.





Step 7 : Merge layer once completed.

\*\* Create Curve Satin : Press down on Shift and Mouse left click, tools will change to blue circle.





\*\* Undo Satin points : Click Delete or Backspace to delete previous satin points


## CH. 12 - WARRANTY & DISCLAIMER

## WARRANTY

- Should there be any issue in using this PES application, we can be contact through the following channels :
  - Mobile numbers : 082-614-4061 until 5
  - URL: <u>https://pinnpes.com/pes4/</u>
  - Email : marketing@pinn.co.th
  - Facebook : www.facebook.com/PinnEmbroiderySystem/
  - LINE ID : @pinnjukpuk

## DISCLAIMER

- User has to provide their own device or computers to install PES application.
- PES application is not liable for anything that would happen to user's device or computers that has installed PES application.
- Contents in this PES User Manual are subject to change without further notice.